

PIRANHA CUTTER

(U.S.A. Patent No.: US 6,561,286)

PIRANHA CUTTER SPECIFICATIONS					
OD	1.750"	2.125"	2.375"	2.875"	3.750"
ID	0.406	0.500"	0.500"	0.625"	0.625"
Milling Blade Range: Pipe OD	2.375" THRU 4.5" OD	4.0" THRU 7.0" OD	4.0" THRU 7.0" OD	5.5" THRU 7" OD	5.5" THRU 7" OD
Max. Operating Temperature	200° C	200° C	200° C	200° C	200° C
Maximum Allowable Pull	17,000 lbs.	18,050 lbs.	18,050 lbs.	39,000 lbs.	39,000 lbs.
Maximum Flow Rate	1.5 BBM/MIN	2.5 BBM/MIN	2.5 BBM/MIN	3.5 BBM/MIN	6.5 BBM/MIN
Maximum Allowable Torque	583 ft. lbs.	684 ft. lbs.	1363 ft. lbs.	2,275 ft. lbs.	3,893 ft. lbs.
Safe Working Pressure	5,000 PSI	5,000 PSI	5,000 PSI	5,000 PSI	5,000 PSI
Maximum Tool Length	11.35"	12.50"	12.50"	13.25"	16.27"
Connection: Box	1.375"-10-TPI-SA	1.800"-10-TPI-SA	1.800"-10-TPI-SA	2.250"-10-TPI-SA	2.250"-10-TPI-SA
Recommended make-Up Torque	350 (ft.lb)	450 (ft.lb)	850 (ft.lb)	1,400 (ft.lb)	2,500 (ft.lb)

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